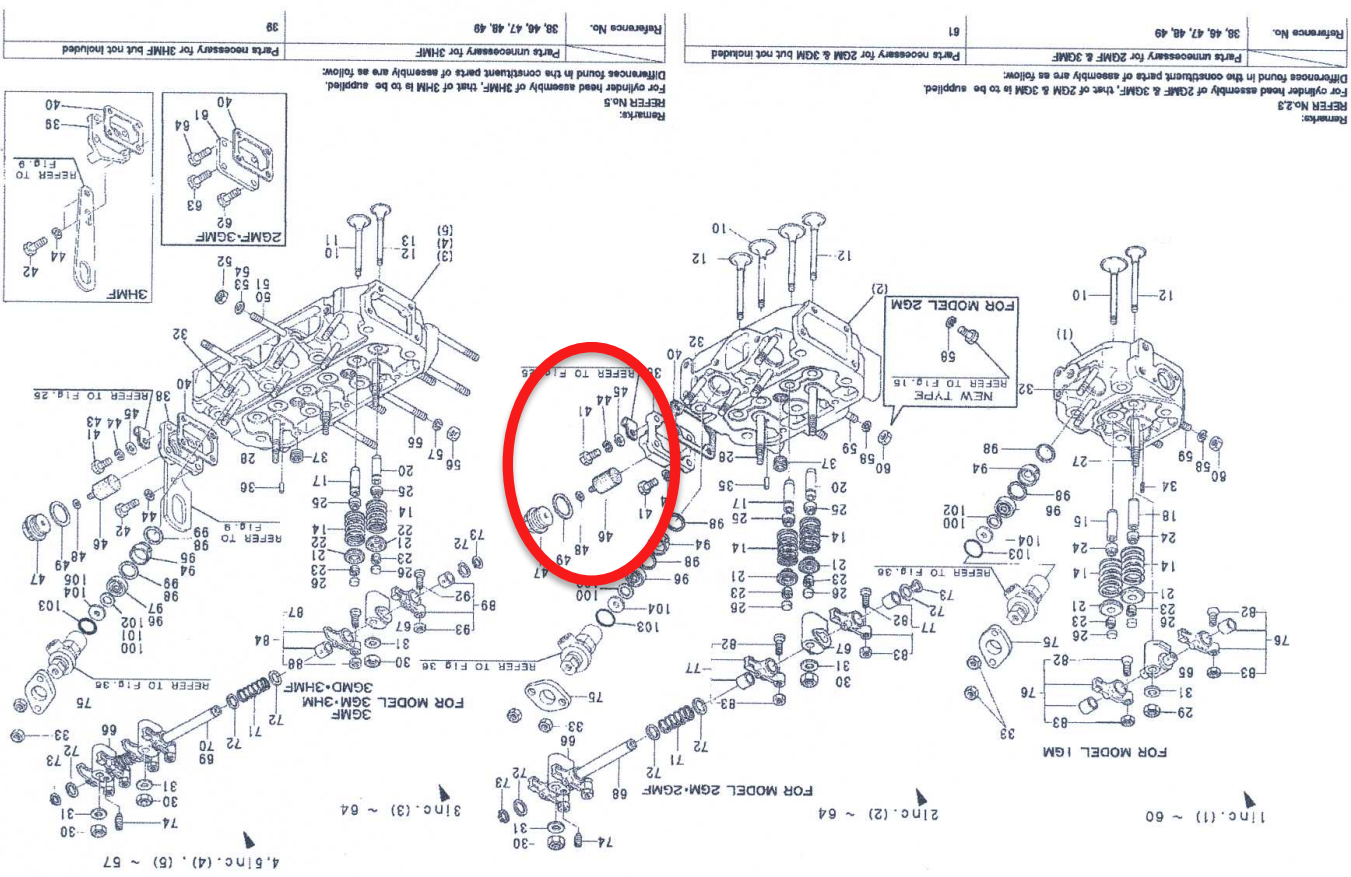


Fig. 11. CYLINDER HEAD



(A)=1GM
(B)=2GM(F)
(C)=3GM(F)
(D)=3GMD
(E)=3HM
(F)=3HMF

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	QTY	I	R
1	1	728170-11700	HEAD ASSY, CYLINDER	1								
2	1	728270-11700	HEAD ASSY, CYLINDER		1							
3	1	728370-11700	HEAD ASSY, CYLINDER			1						
4	1	721575-11701	HEAD ASSY, CYLINDER					1				
5	1	721575-11701	HEAD ASSY, CYLINDER						1			
10	2	105225-11100	VALVE, SUCTION		2	3						
11	2	104211-11100	VALVE, SUCTION				3					
12	2	105225-11110	VALVE, EXHAUST		2	3						
13	2	104211-11110	VALVE, EXHAUST					3				
14	2	121575-11121	SPRING, VALVE		2	4	6	6	6			
15	2	105430-11160	GUIDE, VALVE		1							
17	2	124060-11800	GUIDE, VALVE		2	3						
18	2	105430-11160	GUIDE, VALVE		1							
18-1	2	128170-11160	GUIDE, VALVE		1							R
		(A=E=XXXX)										
20	2	124060-11810	GUIDE, VALVE		2	3						
21	2	104200-11180	RETAINER, SPRING		2	4	6	6	6			
22	2	104211-11180	RETAINER, SPRING									
23	2	27310-070000	COTTER 7		2	4	6	6	6			
23-1	2	27310-070001	COTTER ASSY		2	4	6	6	6			N
		(A=E=XXXX)										
		(B=E=XXXX)										
		(C=E=XXXX)										
24	2	128170-11340	SEAL, VALVE STEM		2							
25	2	124950-11340	SEAL, VALVE STEM		4	6	6	6	6			
26	2	104211-11370	CAP, VALVE		2	4	6	6	6			
27	2	128170-11350	STUD, SUPPORT		1							
28	2	105225-11350	STUD, SUPPORT		2	3						
29	2	26736-100002	NUT M10		1							
30	2	26776-100002	LOCK NUT M10 PLATED		2	3						
31	2	22137-100000	WASHER 10, POLISHED		2	3						
32	2	26216-080622	STUD M 8X 62 PLATED		2	4	6	6	6			
32-1	2	26216-080652	STUD M 8X 65 PLATED		4	6	6	6	6			S
		(B=E=XXXX)										
		(C=E=XXXX)										
32-2	2	26216-080702	STUD M 8X 70 PLATED		2							S
		(E=EXXX)										
33	2	26716-080002	NUT M 8		2	4	6	6	6			
34	2	22351-040008	SPRING PIN 4X 8		1							
34-1	2	22351-040010	SPRING PIN 4X10		1							R
		(A=E=XXXX)										
35	2	121000-11050	PIN 4.5X10		1	1	1					W
36	2	121000-11050	PIN 4.5X10									
		(E=E#00019)										
		(F=#1980.07)										
37	2	23873-030000	PLUG PT 3/8		1	1	1					
38	2	121575-11670	COVER		1	1	1					
39	2	128695-11670	COVER		1	1	1					
40	2	121450-11680	GASKET COVER		1	1	1					
41	2	26116-080202	BOLT M 8X 20 PLATED		4	2	2					
42	2	26116-080252	BOLT M 8X 25 PLATED		4	2	2					
43	2	26116-080222	BOLT M 8X 22 PLATED		2	2	2					
44	2	22217-080000	SPRING WASHER 8		4	4						
45	2	22117-080000	WASHER 8		1	1	1					
45-1	2	22137-080000	WASHER 8, POLISHED		4	4						
		(E=EXXX)										
46	2	27210-200300	ZINC, ANTI-CORROSIVE		1	1	1					
47	2	124220-09320	PLUG		1	1	1					