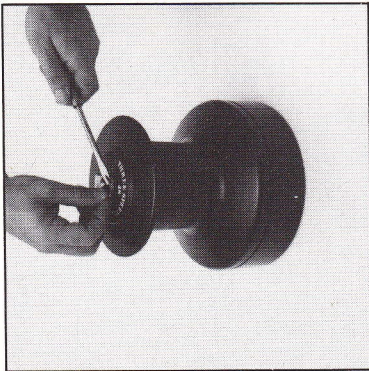


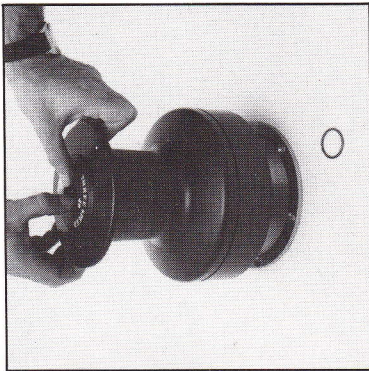
Servicing Three Speed Winches 44, 48, 55, 65

1



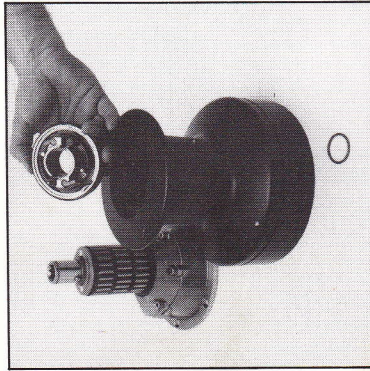
Remove the top cap with a small screwdriver or knife blade.

2



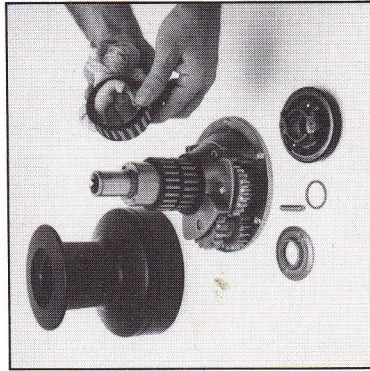
Lift off the drum.

3



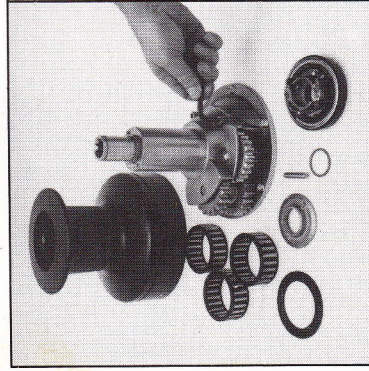
Remove the top cap assembly.

4



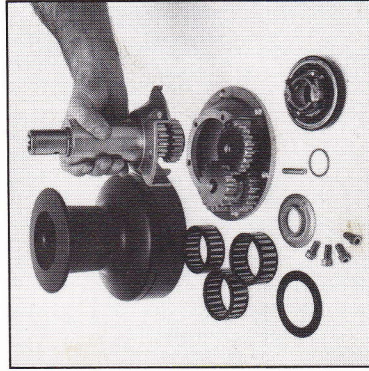
Wash centre stem, roller bearings, lower gears and drum bore with kerosene (paraffin). Dry with a non-fluffy cloth.

5



Remove socket head screws from centre stem with a $\frac{3}{8}$ " AF allen key.

6



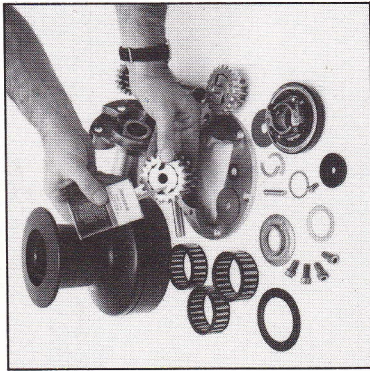
Remove top of centre stem complete with spindle.

7



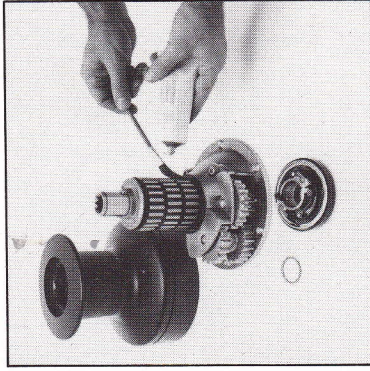
Remove spindle, lightly oil pawls and grease gear.

8
Nos. 44, 48



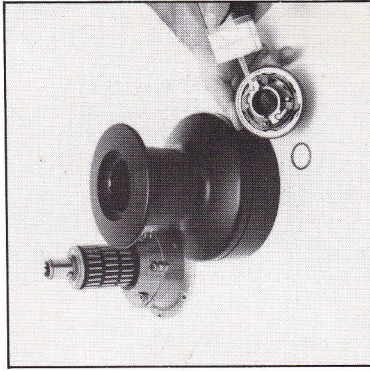
Remove pawl gears and clean. Lightly oil pawls and grease gears.

9



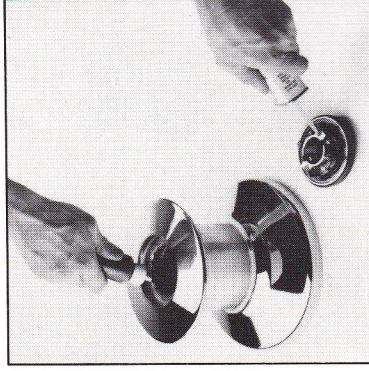
Reassemble, lightly grease roller bearings, output gear and gear teeth on winch drum.

10
Nos. 44, 48



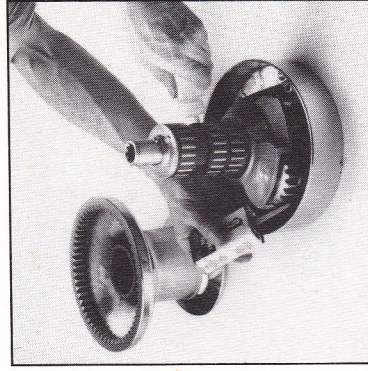
Wash top cap in fresh water to remove salt deposits. Lightly oil pawls and change mechanism. Check pawls operate freely.

11



Wash top cap in fresh water to remove salt deposits. Lightly oil pawls and change mechanism. Check pawls operate freely.

12
Nos. 55, 65



Lightly grease the roller bearings, gear teeth. Oil the ratchet assembly.

Reassemble winch in reverse sequence to above. Check for correct operation.